

Purchase Order Receipt Listing

Monday, June 08, 2015 1:27:50 PM

All amounts are calculated in domestic currency.

All Vendors PO ID PO28549 Receipt Dates from 6/8/2015 to 6/8/2015 All Line Item Types
 All Item ID/GL/WOs All Rec. Employees All Currencies
 Grouped by Vendor ID

Purchase Order ID/ Curr Type	Line Nbr/ Insp Req	Project ID Reference/ Cert Std	PO U/M / Stock U/M	Required Date Required Qty	Recv Date/ Recv Emp	Recv Qty (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty (PO U/M)	MRB Qty/ MRB Reject Qty	Book Amt
VendorID/Vendor Name PO28549	1 No	VC-COP001 Thyssenkrupp Materials CA Ltd	M7075T6B1.750X02. f 250 7075-T6 BAR 1.750" f X 2.250" m132458	6/4/2015 24.0000 DCUSER	6/8/2015 24.0000 DCUSER	\$21.13 0.0000	\$21.13 0.0000	0 0	0 0	\$507.19
CAD	2 No	M7075T6B0.375X8.0 f 00 7075-T6 Plate 0.375" f X 8.000", QQ-A 250/12 m132458	M7075T6B0.375X8.0 f 00 7075-T6 Plate 0.375" f X 8.000", QQ-A 250/12 m132458	6/4/2015 12.0000 DCUSER	6/8/2015 12.0000 DCUSER	\$21.58 0.0000	\$21.58 0.0000	0 0	0 0	\$258.92
	3 No	M7075T6B6.000X0.2 f 50 7075-T6 BAR 6.000" f X 0.250" m132458	M7075T6B6.000X0.2 f 50 7075-T6 BAR 6.000" f X 0.250" m132458	6/4/2015 12.0000 DCUSER	6/8/2015 12.0000 DCUSER	\$16.58 0.0000	\$16.58 0.0000	0 0	0 0	\$199.01
	4 No	71401-45 PROCUREMENT QUALITY CLAUSES m132458	71401-45 PROCUREMENT QUALITY CLAUSES m132458	6/4/2015 1.0000 DCUSER	6/8/2015 1.0000 DCUSER	\$0.00 0.0000	\$0.00 0.0000	0 0	0 0	\$0.00
Total Received Quantity: Total Qty to Inspect (PO U/M): Total Reject Quantity: Total Receipt Value: Total Balance Due Quantity:										49,0000 0.0000 0.0000 \$965.13 0.0000

DAN 2017

B I L L O F L A D I N G

Ship From:
 THYSSENKRUPP MATERIALS NA
 2821 LANGSTAFF ROAD
 CONCORD, ONTARIO L4K 5C6
 Tel: 905 669 9444 Fax: 905-738-9033

Ship To: (1)
 DART AEROSPACE
 1270 ABERDEEN ST
 HAWKESBURY, ON K6A 1K7
 Tel: 613-632-9577 Fax: 613-632-1053

No: PEC 937898
Ship Date 05Jun15 at 15:19 From PFW

Probill
 Via VIM DELIVERY
 FOB CONCORD
 Frt PREPAID
 Route 0- 0 Manifest
 Vhicle Trailer
 Slp STAN IVERS (905-532-1350)
 Sold To: (20115)
 DART AEROSPACE
 1270 ABERDEEN ST
 HAWKESBURY, ON K6A 1K7

B I L L O F L A D I N G

1) Our Order PEC-806366- 1 Your PO # 28549
Part # 250/12 Rel #

ALUMINUM PLATE 7075-T651
 1.750" THICK X 2.2500" X 144.0000"
 Heat Number Tag No

9314173 629816

Quantity 4.50 SFT PCS 2 Wt LBS 122

MTR

2) Our Order PEC-806366- 2 Your PO # 28549
Part # 5-8 DAYS A.R.O 250/12 Rel #

ALUMINUM PLATE 7075-T651
 .375" THICK X 8.0000" X 144.0000"
 Heat Number Tag No

589911 629118

Quantity 8.00 SFT PCS 1 Wt LBS 44

MTR

3) Our Order PEC-806366- 3 Your PO # 28549

ALUMINUM PLATE 7075-T651
 .250" THICK X 6.0000" X 48.5000"
 Heat Number Tag No

131954B0 629119

Quantity 6.06 SFT PCS 3 Wt LBS 22

MTR

TOTAL: Tags 3 PCS 6 Wt LBS 188

LBS

Heat Number *** Chemical Analysis ***
 589911

ADD ON TO 803853/803866 SUR-CHARGE ADDED

Page: 1Continued

13012605

109923

13012608

Q05-06-08

Sonia Plouffe.

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE

RAPPORTÉES IMMÉDIATEMENT.

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.

MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

DATE

B I L L O F L A D I N G

Ship From:
 THYSSENKRUPP MATERIALS NA
 2821 LANGSTAFF ROAD
 CONCORD, ONTARIO L4K 5C6
 Tel: 905 669 9444 Fax: 905-738-9033

Ship To: (1)
 DART AEROSPACE

No: PEC 937898
 Ship Date 05Jun15 at 15:19 From PFW
 Probill
 Via VIM DELIVERY
 FOB CONCORD
 Frt PREPAID
 Route 0- 0 Manifest
 Vhcle Trailer
 Slp STAN IVERS (905-532-1350)
 Sold To: (20115)
 DART AEROSPACE

B I L L O F L A D I N G

MILL TEST REPORTS, PACKING SLIPS ARE TO SENT
 WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR
 TO SHIPPING.

ATTN: CHANTAL/LINDA

** ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER **

** REFERENCED ON IT **

TOTAL 1 PKG, 2 BDLS GW. 235 LBS

*CUSTOMER PICK-UP HRS AT THYSSENKRUPP MATERIALS NA
 CONCORD, ONT.* *** 9:00 AM TO 4:00 PM ***

**** TEL. 800-926-2600 ****

* WE STOCK STAINLESS STEEL *

* PLEASE LET US QUOTE YOUR NEXT REQUIREMENT *

***PLEASE NOTE A \$25.00 ENERGY SURCHARGE WILL BE
 ADDED TO EVERY ORDER.***

Page: 2 Last

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE
 RAPPORTÉES IMMÉDIATEMENT.

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.
 MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

REÇU EN BONNE CONDITIONS / RECEIVED IN GOOD CONDITION
 TVQ/QST# 1017327981 TQ001 TPS/GST TVH/HST # 140223934 RT0001

DATE



CERTIFIED TEST REPORT
Constellium Rolled Products
Ravenswood, LLC

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COPPER & BRASS-TMX DIVISION

5450 E. HOME
FRESNO CA
93727
USS
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COPPER & BRASS SALES

PO BOX 5116
SOUTHFIELD MI
48086
US

COPPER&BR	110307342	4075	INCLUSION	Serial:20150428-0110307342	Pg 1 of 3			
CUSTOMER PURCHASE ORDER NO. & ITEM 5400253051			Constellium ORDER NO. 135054	CERTIFICATION				
ALLOY 7075	CLAD	TEMPER T651	GAUGE 1.78000 in	WIDTH 48.50000 in	LENGTH 144.50000 in			
ITEM ORDERED SPEC PLATE, SAWED MILL FINISH								
CUSTOMER SPECIFICATION AMS QQ-A-250/12A								
PART NUMBER ALFLR00996	B/L NUMBER 41268		DATE SHIPPED 04/29/2015					
WT. SHIPPED 10540.000 LB	NO. OF PIECES 000008	GOVT. CONTRACT NO.						
Steve Good Steve Good - Laboratory Manager								

ALL LOTS ON THIS CERTIFICATION CONFORM TO THE FOLLOWING REQUIREMENTS:

AMS 4045K
ASTM B209-14

Load Details

Package	Net Lbs	Kg	Lot	Piece	Serial	Parent Lot
1001031870	2,630.000	1,192.947	9314173	01		
1001031870	2,630.000	1,192.947	9314173	02		
1001031871	2,630.000	1,192.947	9314173	03		
1001031871	2,630.000	1,192.947	9314173	04		
1001031872	2,640.000	1,197.483	9314174	01		
1001031872	2,640.000	1,197.483	9314174	02		
1001031873	2,640.000	1,197.483	9314174	03		
1001031873	2,640.000	1,197.483	9314174	04		

Lot: 9314173

Tensile Test (US)

Direction	Tests	Ultimate (KSI)		Yield (KSI)		Elongation (%)	
		Min	Max	Min	Max	Min	Max
LT	02	79.1	80.3	68.6	69.7	13	13



CERTIFIED TEST REPORT
Constellium Rolled Products
Ravenswood, LLC

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COPPER & BRASS-TMX DIVISION
5450 E. HOME
FRESNO CA
93727
US

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COPPER & BRASS SALES
PO BOX 5116
SOUTHFIELD MI
48086
US

COPPER&BR		110307342	4075	INCLUSION	Serial:20150428-0110307342	Pg 2 of 3																									
CUSTOMER PURCHASE ORDER NO. & ITEM 5400253051				Constellium ORDER NO. 135054		<p>CERTIFICATION "Constellium Rolled Products, hereby certifies that metal shipped under this order has been inspected and found in conformance with the requirements of the applicable specifications as indicated herein. Any warranty is limited to that shown on Constellium Rolled Products' standard General Terms and Conditions of Sales. Test reports are on file, subject to examination." Constellium Rolled Products Ravenswood, LLC 859 Century Road P.O. BOX 68 RAVENSWOOD, WV 26164 USA</p> <p><i>Steve Good</i> Steve Good - Laboratory Manager</p>																									
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OTHERS-EACH: .05 MAX. OTHERS TOTAL: .15 MAX. AL REMAINDER																															
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P-860-155D REVISED: 10 2014																															



CERTIFIED TEST REPORT
Constellium Rolled Products
Ravenswood, LLC

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COPPER & BRASS-TMX DIVISION
5450 E. HOME
FRESNO CA
93727
US

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COPPER & BRASS SALES
PO BOX 5116
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COPPER&BR		110307342	4075	INCLUSION		Serial:20150428-0110307342	Pg 3 of 3																								
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OTHERS-EACH: .05 MAX. OTHERS TOTAL: .15 MAX. AL REMAINDER																															
All material contained in this lot was cast and manufactured in the USA																															
<p>THIS TEST REPORT SHALL NOT BE REPRODUCED EXCEPT IN FULL, WITHOUT THE WRITTEN APPROVAL OF THE LABORATORY OR AUTHORIZED QUALITY DELEGATE. THE RECORDING OF FALSE, FICTITIOUS, OR FRAUDULENT STATEMENTS OR ENTRIES ON THE CERTIFICATE MAY BE PUNISHED AS A FELONY UNDER FEDERAL LAW.</p> <p>CHEMISTRY BY OES: ARKSPARK CHEMISTRIES REPORTED IN PERCENTAGE BY WEIGHT WHEN FRACTURE TOUGHNESS TEST REQUIRED, TESTED PER ASTM E399 WHEN TENSILE TEST REQUIRED, TESTED PER ASTM E8; B557 DUNS Number: 090570149; CAGE Code: 1YWL9</p> <p>Mercury is not a normal contaminant in aluminum alloys and neither mercury nor any of its compounds were utilized in the manufacture of our product.</p> <p>"END OF CERTIFICATION"</p>																															
P-860-155D REVISED: 10 2014																															

CERTIFIED INSPECTION REPORT

Alcoa Inc.

DAVENPORT WORKS 4879 State Street Bettendorf, IA 52722

From: Thyssen
Cust. THYSS
CSTAX
Wgt.: 44 LB

N4

CS70x 267204

Date 05/22/2015

DL : 2403883043

DE1.: 2403883043

We hereby certify that the material covered by this certificate has been inspected with and has been found to meet the applicable requirements described therein, including any specifications forming a part of the contract and that samples representative of the material met the composition limits and had the mechanical properties shown on the face of this sheet. This test report shall not be reproduced except in full without the written approval of the Quality Department. No alteration, addition or other change is authorized to be made to this certificate. The recording of false, fictitious, or otherwise fraudulent statements or entries on this certificate by any recipient may be punished as a felony under applicable law.

Rod. Wootton

Director of Manufacturing Davenport Works
Rob Woodall

Terrence Thom
Quality Assurance Manager

2403711	0		Ship From:	RIVERDALE, IA.
Ship Date	B.L. No.	Invoice No.	Alcoa No.	Item
2015-03-05	981109	00000	1000689971-1	DP-89971-1
P.O. No./Govt Contract No.	Customer Alcoa Item			
5400254943	Ln#:	0010	C&B	G041015571R12

Ship From: RIVERDALE, IA.

RIVERDALE, Ia.

From: Thy
Cust. Thy
CStar
Wgt.: 44

1: 1 cert with shipment. Cert on Alcoadirect.

COPPER & BRASS SALES INC
ATTN: ACCOUNTS PAYABLE
P.O. BOX 5116
SOUTHFIELD 48086 MI

COPPER & BRASS SALES INC
1015 SAINT JEROME ST.
MISHAWAKA 46544 IN

CERTIFIED INSPECTION REPORT

Alcoa Inc.

DAVENPORT WORKS 4879 State Street Bettendorf, IA 52722

Ship From: RIVERDALE, IA.

Wgt.: 44 LB
Cstmr: ThyssenKrupp Materials NA - ECAD
Cust: ThyssenKrupp Materials NA

Date 05/22/2015
Cstmr 267204
Cstmr 05/22/2015
Cstmr 267204
Cstmr 05/22/2015

We hereby certify that the material covered by this certificate has been inspected with, and has been found to meet the applicable requirements described herein, including any specifications forming a part of the description and that samples representative of the material met the composition limits and had the mechanical properties shown on the face of this sheet. This test report shall not be reproduced except in full, without the written approval of the Quality Department. No alteration, addition or other change is authorized to be made to this certificate. The recording of false, fictitious, or otherwise fraudulent statements or entries on this certificate by any recipient may be punished as a felony under applicable law.

per.

Rob Woodell

Rob Woodell
Director of Manufacturing Davenport Works

Terrence Thom
Terrence Thom
Quality Assurance Manager

Page 1 of 2

P.O. No./Govt Contract No.	Customer	Alcoa Item
5400254943	Ln#:	0010
	C&B	G041015371R12

From: ThyssenKrupp Materials NA - ECAD
Cust: ThyssenKrupp Materials NA

Date

05/22/2015

Cstmr

267204

Cstmr

05/22/2015



Best in Quality

CERTIFIED TEST REPORT
<http://Online.KaiserAluminum.com>

(3)

Kaiser Aluminum
Trentwood Works
Spokane, WA 99215-5108
(800) 367-2586

CUSTOMER PO NUMBER:		WORK PACKAGE:	CUSTOMER PART NUMBER:		PRODUCT DESCRIPTION:			
5400251430-120			ALFLR00983-48.5		Sawed Plate			
KAISER ORDER NUMBER:	LINE ITEM:	SHIP DATE:	ALLOY:	CLAD:	TEMPER:			
1191173	12	04/21/2015	7075	BARE	T651			
WEIGHT SHIPPED:	QUANTITY:	B/L NUMBER:	GAUGE:	WIDTH:	LENGTH:			
3264 LB	18 PCS EST.	2053520	0.2500 IN	48.500 IN	144.500 IN			
SHIP TO:			SOLD TO:					
COPPER & BRASS 1015 SAINT JEROME ST. MISHAWAKA, IN 46544 US			COPPER & BRASS SALES ATTN: ACCOUNTS PAYABLE P.O. Box 5116 SOUTHFIELD, MI 48086 US					

MHU 1884623: LOT 131954B0: 18 pieces

Certified Specifications

AMS 4045/RevK ~~AMS-QQ-A-250/12/RevA~~ ASTM B 209/Rev14 CMMR 025/RevU

Test Results:

Test Code: 1512
LOT: 131954B0 CAST: 772 DROP: 16 INGOT: 2

Melted in USA
(ASTM E8/B557)
(EN 2002-1)

Tensile:	Temper	Dir/#Tests	Ultimate KSI (MPA)	Yield KSI (MPA)	Elongation %
	T651	LT / 02 (Min:Max)	84.3 : 84.4 (581 : 582)	74.7 : 74.8 (515 : 516)	11.7 : 11.9

(ASTM E1251)

Chemistry:	SI	FE	CU	MN	MG	CR	ZN	TI	V	ZR	OTHER
Actual	0.08	0.17	1.4	0.06	2.4	0.20	5.7	0.03	0.01	0.01	TOT 0.06

Chemistry:	SI	FE	CU	MN	MG	CR	ZN	TI	V	ZR	OTHER
7075	MIN 0.00	0.00	1.2	0.00	2.1	0.18	5.1	0.00	0.00	0.00	MAX 0.05
	MAX 0.40	0.50	2.0	0.30	2.9	0.28	6.1	0.20	0.05	0.05	TOT 0.15

Aluminum Remainder

Spec

Plant Serial: 4372872

Kaiser Order Number: 1191173

Line Item: 12

Page 1 of 2

From: ThyssenKrupp Materials NA

Cust. THYSSENKRUPP MATERIALS NA - ECAD Del.: 2403883049

CstAr CstOr 267204

Wgt.: 22 LB Date 05/22/2015



*Beth in
Clynn*

CERTIFIED TEST REPORT
<http://Online.KaiserAluminum.com>

Kaiser Aluminum
Trentwood Works
Spokane, WA 99215-5108
(800) 367-2586

CERTIFICATION

Kaiser Aluminum Fabricated Products, LLC (Kaiser), is ISO-9001:2008/AS9100C certified and hereby certifies that all material shipped under this order: * has been inspected, tested, and found to be in conformance with the requirements of the specifications indicated herein. For material thicknesses outside specification limits, mechanical properties are as shown herein and chemical composition meets specification requirements. * was melted in the United States of America or a qualifying country per DFARS 225.872-1(a), was manufactured in the United States of America, and meets the requirements of DFARS 225.872-1 for domestic content. * has been thermally processed in compliance with AMS 2772, where applicable. * is mercury free, within the limits of detection of ASTM E1251 (<1ppm). * is in compliance with RoHS 2, European Union Directive 2011/65/EU. * is in compliance with and regularly monitors any updates to the European Chemical Agency, ECHA, REACH regulations, (EC) 1907/2006. * is free of Conflict Minerals, as defined in Section 152 of the Dodd-Frank Act. Any warranty is limited to that shown on Kaiser Aluminum's standard general terms and conditions of sale. Test reports are on file, subject to examination. Test reports shall not be reproduced except in full, without the written approval of the Kaiser Aluminum laboratory. The recording of false, fictitious or fraudulent statements or entries on the certificate may be punished as a felony under federal law.

JAMES HEMENWAY, LABORATORIES SUPERVISOR

...

Plant Serial: 4372872
Kaiser Order Number: 1191173
Line Item: 12

Page 2 of 2

From: ThyssenKrupp Materials NA
Cust. THYSSENKRUPP MATERIALS NA - ECAD Del.: 2403883049
CstAr CstOr 267204
Wgt.: 22 LB Date 05/22/2015

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: 17075T6B.375x8.00
 DATE: 13-06-12

PO / BATCH NO.: 0223549/1132458

MATERIAL CERT REC'D: Y
 QUANTITY RECEIVED: 12
 QUANTITY INSPECTED: 12
 QUANTITY REJECTED: 0

THICKNESS ORDERED: .375
 THICKNESS RECEIVED: .375
 SHEET SIZE ORDERED: N/A
 SHEET SIZE RECEIVED: N/A

DESCRIPTION	NCR (Check Y/N)		COMMENTS
	Y	N	
SURFACE DAMAGE	<input checked="" type="checkbox"/>	<input type="checkbox"/>	
CORRECT FINISH	<input checked="" type="checkbox"/>	<input type="checkbox"/>	
CORROSION	<input checked="" type="checkbox"/>	<input type="checkbox"/>	
CORRECT GRAIN DIRECTION	<input checked="" type="checkbox"/>	<input type="checkbox"/>	
CORRECT MATERIAL	<input checked="" type="checkbox"/>	<input type="checkbox"/>	
CORRECT THICKNESS	<input checked="" type="checkbox"/>	<input type="checkbox"/>	
PHOTO REQUIRED	<input checked="" type="checkbox"/>	<input type="checkbox"/>	
CORRECT MATERIAL	<input checked="" type="checkbox"/>	<input type="checkbox"/>	
CORRECT REF # TO LINK CERT	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<u>472-589911</u>
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="checkbox"/>	<input type="checkbox"/>	
CORRECT M# ON THE MATERIAL	<input checked="" type="checkbox"/>	<input type="checkbox"/>	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	<input checked="" type="checkbox"/>	<input type="checkbox"/>	
DOES THIS REQUIRE AN EXTRUSION REPORT	<input checked="" type="checkbox"/>	<input type="checkbox"/>	

CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
TYPE OF MATERIAL SIZE OF TEST SAMPLE HARDNESS / DUROMETER READING	HRC	HRB	DUR A	DUR D	

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>Daw</u> <u>9</u> <u>9.89</u>	SIGNED OFF BY: _____
DATE: <u>15-06-12</u>	DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: H025t6B1.750x2.250
 DATE: 13-06-12

PO / BATCH NO.: POZ8549/M132458

MATERIAL CERT REC'D: yes
 QUANTITY RECEIVED: 24
 QUANTITY INSPECTED: 24
 QUANTITY REJECTED: 0

THICKNESS ORDERED: 1.750"
 THICKNESS RECEIVED: 1.750"
 SHEET SIZE ORDERED: N/A
 SHEET SIZE RECEIVED: N/A

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	<u>Y</u> <u>N</u>	
CORRECT FINISH	<u>Y</u> <u>N</u>	
CORROSION	<u>Y</u> <u>N</u>	
CORRECT GRAIN DIRECTION	<u>Y</u> <u>N</u>	
CORRECT MATERIAL	<u>Y</u> <u>N</u>	
CORRECT THICKNESS	<u>Y</u> <u>N</u>	
PHOTO REQUIRED	<u>Y</u> <u>N</u>	
CORRECT MATERIAL	<u>Y</u> <u>N</u>	
CORRECT REF # TO LINK CERT	<u>Y</u> <u>N</u>	<u>HT# 9314173</u>
CORRECT MATERIAL IDENTIFICATION	<u>Y</u> <u>N</u>	
CORRECT M# ON THE MATERIAL	<u>Y</u> <u>N</u>	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	<u>Y</u> <u>N</u>	
DOES THIS REQUIRE AN EXTRUSION REPORT	<u>Y</u> <u>N</u>	

CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK. RECORD RESULTS BELOW				
TYPE OF MATERIAL	HRC	HRB	DUR A	DUR D
SIZE OF TEST SAMPLE				
HARDNESS / DUROMETER READING				

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>DP 9 08</u>	SIGNED OFF BY: _____
DATE: <u>15-06-12</u>	DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: 170151666.024.250
 DATE: 15-06-12

PO / BATCH NO.: 1028549/MISL458

MATERIAL CERT REC'D: yes
 QUANTITY RECEIVED: 12'
 QUANTITY INSPECTED: 12'
 QUANTITY REJECTED: 0

THICKNESS ORDERED: .250
 THICKNESS RECEIVED: .250
 SHEET SIZE ORDERED: 11/4
 SHEET SIZE RECEIVED: 11/4

DESCRIPTION	NCR (Check Y/N)		COMMENTS
	Y	N	
SURFACE DAMAGE	<input checked="" type="radio"/>	<input type="radio"/>	
CORRECT FINISH	<input checked="" type="radio"/>	<input type="radio"/>	
CORROSION	<input checked="" type="radio"/>	<input type="radio"/>	
CORRECT GRAIN DIRECTION	<input checked="" type="radio"/>	<input type="radio"/>	
CORRECT MATERIAL	<input checked="" type="radio"/>	<input type="radio"/>	
CORRECT THICKNESS	<input checked="" type="radio"/>	<input type="radio"/>	
PHOTO REQUIRED	<input checked="" type="radio"/>	<input type="radio"/>	
CORRECT MATERIAL	<input checked="" type="radio"/>	<input type="radio"/>	
CORRECT REF # TO LINK CERT	<input checked="" type="radio"/>	<input type="radio"/>	<u>AT 13195450</u>
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="radio"/>	<input type="radio"/>	
CORRECT M# ON THE MATERIAL	<input checked="" type="radio"/>	<input type="radio"/>	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	<input checked="" type="radio"/>	<input type="radio"/>	
DOES THIS REQUIRE AN EXTRUSION REPORT	<input checked="" type="radio"/>	<input type="radio"/>	

CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
TYPE OF MATERIAL SIZE OF TEST SAMPLE HARDNESS / DUROMETER READING	HRC	HRB	DUR A	DUR D	

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>9 989</u>	SIGNED OFF BY: _____
DATE: <u>15-06-12</u>	DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO28549

Purchase Order Date 5/21/2015

PO Print Date 5/21/2015

Page Number 1 of 2

Order From : VC-COP001
THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275, POSTAL "A"
TORONTO, ON M5W 5V8
CA

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

**FA
XED**

Contact Name		Buyer	Chantal Lavoie
Vendor Phone	905 669 9444	Customer POID	
		Customer Tax #	10127-2607
Ship To Contact		Terms	Net 30
Ship To Phone		Currency	CAD
Ship Via:	VENDOR'S TRUCK	FOB	FCA – (Free Carrier)
Ship Acct:			

Line Nbr	Reference Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	CD	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
	Line Comments		Promise Date				
	Delivery Comments						
1	M7075T6B1.750X02.250	7075-T6 BAR 1.750" X 2.250"	6/4/2015	Yes 6/4/2015	24.00	\$26.28	\$630.76
					DAS 9.89	f	
		MATERIAL: 7075-T6 OR T651/T6510/T6511/T62 ALUMINUM BAR AS PER AMS-QQ-A-225/9 OR AMS 4122/4123/4186/4187 OR PER AMS-QQ-A-200/11 OR QQ-A-250/12 CUT FROM PLATE					
2	M7075T6B0.375X8.000	7075-T6 Plate 0.375" X 8.000", QQ-A 250/12	6/4/2015	FN 6/4/2015	12.00	\$26.83	\$322.00
					DAS 9.89	f	
						Line Total:	\$630.76

MATERIAL: 7075-T6 OR T651/T6510/T6511/T62 ALUMINUM BAR
AS PER AMS-QQ-A-225/9 OR AMS-4122/4123/4186/4187 OR
PER AMS-QQ-A-200/11 OR QQ-A-250/12 CUT FROM PLATE

Line Total: \$322.00

Note:

5/21/2015



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO28549**

Purchase Order Date 5/21/2015
PO Print Date 5/21/2015

Page Number 2 of 2

Order From : VC-COP001
THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL "A"
TORONTO, ON M5W 5V8
CA

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name		Buyer	Chantal Lavoie
Vendor Phone	905 669 9444	Customer POID	
Ship To Contact		Customer Tax #	10127-2607
Ship To Phone		Terms	Net 30
Ship Via:	VENDOR'S TRUCK	Currency	CAD
Ship Acct:		FOB	FCA - (Free Carrier)
3 M7075T6B6.000X0.250	7075-T6 BAR 6.000" X 0.250"	6/4/2015	12.00 ✓
		Yes	948
		6/4/2015	f
MATERIAL: 7075-T6 OR T651/T6510/T6511/T62 ALUMINUM BAR AS PER AMS-QQ-A-225/9 OR AMS 4122/4123/4186/4187 OR PER AMS-QQ-A-200/11 OR QQ-A-250/12 CUT FROM PLATE			
4 71401-45	PROCUREMENT QUALITY CLAUSES	6/4/2015	1.00 ✓
		No	6/4/2015
Procurement Quality Clauses A005 right of entry A012 chemical and physical test report A016 personnel qualification A017 raw material identification (as applicable) A026 certification of material conformance A041 quality management system A042 dart notification by supplier A043 retention of quality document			
			Line Total: \$247.50
			\$0.00
			\$0.00
			Line Total: \$0.00
			PO Total: \$1,200.26

Note: Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Change Nbr: 1 Change Date: 5/21/2015